	TM Title:		W0562 Product Specification						
S syner:	zine Document#	#: 02-100	06	Rev #:	000				
	Status:	ACTIV	ACTIVE Date		06/21/2013				
Product Identifiers									
Product Name: ETHYL 3-OXOHEXANOATE									
Synerzine Item # W	0562 CAS	# 324	3249-68-1		FEMA # 3683				
Material Properties									
Molecular Formula	r Formula C8H14O3		Flash Point (°F, CC)		173				
Molecular Weight	158.197		Boiling Point		90°C @ 10 mm Hg				
Shelf Life (days)	730		Physical State		Liquid				
Solubility	Soluble in alcohol water, slightly								
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.								
Handling Precautions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.								

Specified Critical Limits

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Colorless
Odor	Organoleptic Analysis	None	Sweet, green, sweaty, fruity, berry	
Chemical Purity	Gas Chromatography	%	96.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	0.970	0.980
Refractive Index	Refractometric Analysis	nD20	1.417	1.429

Notes

This specification was generated electronically, and is therefore unsigned.

Synerzine

Quality Control Dept.

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